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DOW CORNING(R) TC-5026 THERMALLY CONDUCTIVE COMPOUND

1. IDENTIFICATION OF THE SUBSTANCE AND OF THE COMPANY

Dow Corning Corporation 24 Hour Emergency Telephone: (989) 496-5900

South Saginaw Road Customer Service: (989) 496-6000 Midland, Michigan 48686 Product Disposal Information: (989) 496-6315

CHEMTREC: (800) 424-9300

MSDS No.: 04063597 Revision Date: 2008/01/11

Generic Description: Silicone compound

Physical Form: Grease Color: Grey. Odor: Odorless

NFPA Profile: Health 2 Flammability 1 Instability/Reactivity 0

Note: NFPA = National Fire Protection Association

2. HAZARDS IDENTIFICATION

POTENTIAL HEALTH EFFECTS

Acute Effects

Eye: Direct contact may cause temporary redness and discomfort.

Skin: No significant irritation expected from a single short-term exposure.

Inhalation: Irritates respiratory passages very slightly.

Oral: Low ingestion hazard in normal use.

Prolonged/Repeated Exposure Effects

Skin: No known applicable information.

Inhalation: No known applicable information.

Oral: No known applicable information.

Signs and Symptoms of Overexposure

No known applicable information.

Medical Conditions Aggravated by Exposure

No known applicable information.

The above listed potential effects of overexposure are based on actual data, results of studies performed upon similar compositions,



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component data and/or expert review of the product. Please refer to Section 11 for the detailed toxicology information.

3. COMPOSITION/INFORMATION ON INGREDIENTS

None present. This is not a hazardous material as defined in the OSHA Hazard Communication Standard.

4. FIRST AID MEASURES

Eye: Immediately flush with water.

Skin: No first aid should be needed.

Inhalation: No first aid should be needed.

Oral: No first aid should be needed.

Notes to Physician: Treat according to person's condition and specifics of exposure.

5. FIRE FIGHTING MEASURES

Flash Point: $> 392 \, ^{\circ}\text{F} / > 200 \, ^{\circ}\text{C} \text{ (Closed Cup)}$

Autoignition Temperature: Not determined.

Flammability Limits in Air: Not determined.

Extinguishing Media: On large fires use dry chemical, foam or water spray. On small fires use carbon dioxide

(CO2), dry chemical or water spray. Water can be used to cool fire exposed containers.

Fire Fighting Measures: Self-contained breathing apparatus and protective clothing should be worn in fighting large

fires involving chemicals. Determine the need to evacuate or isolate the area according to

your local emergency plan. Use water spray to keep fire exposed containers cool.

Unusual Fire Hazards: None.

6. ACCIDENTAL RELEASE MEASURES



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Containment/Clean up: Observe all personal protection equipment recommendations described in Sections 5 and 8.

Wipe up or scrape up and contain for salvage or disposal. Clean area as appropriate since spilled materials, even in small quantities, may present a slip hazard. Final cleaning may require use of steam, solvents or detergents. Dispose of saturated absorbant or cleaning materials appropriately, since spontaneous heating may occur. Local, state and federal laws and regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which federal, state and local laws and regulations are applicable. Sections 13 and 15 of this MSDS provide

information regarding certain federal and state requirements.

Note: See section 8 for Personal Protective Equipment for Spills. Call (989) 496-5900, if additional information is required.

7. HANDLING AND STORAGE

Use with adequate ventilation. Avoid eye contact. Avoid skin contact. Avoid breathing vapor, mist, dust, or fumes. Keep container closed. Do not take internally.

Use reasonable care and store away from oxidizing materials.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Component Exposure Limits

There are no components with workplace exposure limits.

Engineering Controls

Local Ventilation: None should be needed.

General Ventilation: Recommended.

Personal Protective Equipment for Routine Handling

Eyes: Use chemical worker's goggles.

Skin: Washing at mealtime and end of shift is adequate.

Suitable Gloves: Handle in accordance with good industrial hygiene and safety practices.

Inhalation: No respiratory protection should be needed.

Suitable Respirator: None should be needed.

Personal Protective Equipment for Spills



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Eyes: Use proper protection - safety glasses as a minimum.

Skin: Washing at mealtime and end of shift is adequate.

Inhalation/Suitable

Respirator:

No respiratory protection should be needed.

Precautionary Measures: Avoid eye contact. Avoid skin contact. Avoid breathing vapor, mist, dust, or fumes. Keep

container closed. Do not take internally. Use reasonable care.

Comments: When heated to temperatures above 150 C (300 F) in the presence of air, product can form

formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate eyes, nose, and throat. Safe handling conditions may be maintained by keeping vapor conditions within the OSHA permissible exposure limit for

formaldehyde.

Note: These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical Form: Grease

Color: Grey. Odor: Odorless

Specific Gravity @ 25°C: 3.5

Viscosity: Not determined. Freezing/Melting Point: Not determined. Boiling Point: Not determined.

Vapor Pressure @ 25°C: Not determined. Vapor Density: Not determined.

Vapor Density: Not determined.
Solubility in Water: Not determined.
pH: Not determined.

Volatile Content: Not determined.

Flash Point: > 392 °F / > 200 °C (Closed Cup)

Autoignition Temperature: Not determined. Flammability Limits in Air: Not determined.

Note: The above information is not intended for use in preparing product specifications. Contact Dow Corning before writing specifications.

10. STABILITY AND REACTIVITY

Chemical Stability: Stable.

Hazardous polymerization will not occur.

Polymerization:

Conditions to Avoid: None.



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Materials to Avoid: Oxidizing material can cause a reaction.

Hazardous Decomposition Products

Thermal breakdown of this product during fire or very high heat conditions may evolve the following decomposition products: Carbon oxides and traces of incompletely burned carbon compounds. Silicon dioxide. Formaldehyde. Metal oxides. Zinc oxide fumes.

11. TOXICOLOGICAL INFORMATION

Special Hazard Information on Components

No known applicable information.

12. ECOLOGICAL INFORMATION

Environmental Fate and Distribution

Complete information is not yet available.

Environmental Effects

Complete information is not yet available.

Fate and Effects in Waste Water Treatment Plants

Complete information is not yet available.

Ecotoxicity Classification Criteria

Hazard Parameters (LC50 or EC50)	High	Medium	Low
Acute Aquatic Toxicity (mg/L)	<=1	>1 and <=100	>100
Acute Terrestrial Toxicity	<=100	>100 and <= 2000	>2000

This table is adapted from "Environmental Toxicology and Risk Assessment", ASTM STP 1179, p.34, 1993.

This table can be used to classify the ecotoxicity of this product when ecotoxicity data is listed above. Please read the other information presented in the section concerning the overall ecological safety of this material.

13. DISPOSAL CONSIDERATIONS

RCRA Hazard Class (40 CFR 261)

When a decision is made to discard this material, as received, is it classified as a hazardous waste? No

State or local laws may impose additional regulatory requirements regarding disposal. Call (989) 496-6315, if additional information is required.



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14. TRANSPORT INFORMATION

DOT Road Shipment Information (49 CFR 172.101)

Not subject to DOT.

Ocean Shipment (IMDG)

Not subject to IMDG code.

Air Shipment (IATA)

Not subject to IATA regulations.

Call Dow Corning Transportation, (989) 496-8577, if additional information is required.

15. REGULATORY INFORMATION

Contents of this MSDS comply with the OSHA Hazard Communication Standard 29 CFR 1910.1200.

TSCA Status: All chemical substances in this material are included on or exempted from listing on the TSCA

Inventory of Chemical Substances.

The United States Environmental Protection Agency (USEPA) has established a Significant New Use Rule (SNUR) for the proprietary metal oxide in this product at 40 CFR 721.10044. For further assistance, contact the Regulatory Compliance Department of Dow Corning Corporation.

EPA SARA Title III Chemical Listings

Section 302 Extremely Hazardous Substances (40 CFR 355):

None.

Section 304 CERCLA Hazardous Substances (40 CFR 302):

None.

Section 311/312 Hazard Class (40 CFR 370):

Acute: Yes
Chronic: Yes
Fire: No
Pressure: No
Reactive: No

Section 313 Toxic Chemicals (40 CFR 372):

None present or none present in regulated quantities.

Note: Chemicals are listed under the 313 Toxic Chemicals section only if they meet or exceed a reporting threshold.



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Supplemental State Compliance Information

California

Warning: This product contains the following chemical(s) listed by the State of California under the Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65) as being known to cause cancer, birth defects or other reproductive harm.

None known.

Massachusetts

No ingredient regulated by MA Right-to-Know Law present.

New Jersey

CAS Number	<u>Wt %</u>	Component Name
NJ TSRN 14962700-653 4P	> 60.0	Treated filler
NJ TSRN 14962700-653 5P	15.0 - 40.0	Treated filler

Pennsylvania

CAS Number	<u>Wt %</u>	Component Name
Trade Secret	> 60.0	Treated filler
Trade Secret	15 0 - 40 0	Treated filler

16. OTHER INFORMATION

Prepared by: Dow Corning Corporation

These data are offered in good faith as typical values and not as product specifications. No warranty, either expressed or implied, is hereby made. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate.

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