

DOW CORNING CORPORATION
Material Safety Data Sheet

DOW CORNING(R) TC-5021 THERMALLY CONDUCTIVE COMPOUND

1. IDENTIFICATION OF THE SUBSTANCE AND OF THE COMPANY

Dow Corning Corporation
South Saginaw Road
Midland, Michigan 48686

24 Hour Emergency Telephone: (989) 496-5900

Customer Service: (989) 496-6000

Product Disposal Information: (989) 496-6315

CHEMTREC: (800) 424-9300

MSDS No.: 04044491

Revision Date: 2007/04/30

Generic Description: Silicone compound

Physical Form: Grease

Color: Gray

Odor: Slight odor

NFPA Profile: Health 1 Flammability 1 Instability/Reactivity 0

Note: NFPA = National Fire Protection Association

2. HAZARDS IDENTIFICATION

POTENTIAL HEALTH EFFECTSAcute Effects

Eye: Direct contact may cause temporary redness and discomfort.

Skin: No significant irritation expected from a single short-term exposure.

Inhalation: Irritates respiratory passages very slightly.

Oral: Low ingestion hazard in normal use.

Prolonged/Repeated Exposure Effects

Skin: Repeated or prolonged exposure may cause irritation.

Inhalation: No known applicable information.

Oral: No known applicable information.

Signs and Symptoms of Overexposure

No known applicable information.

Medical Conditions Aggravated by Exposure

No known applicable information.

The above listed potential effects of overexposure are based on actual data, results of studies performed upon similar compositions,

DOW CORNING(R) TC-5021 THERMALLY CONDUCTIVE COMPOUND

component data and/or expert review of the product. Please refer to Section 11 for the detailed toxicology information.

3. COMPOSITION/INFORMATION ON INGREDIENTS

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
134971-32-7	3.0 - 7.0	Dimethyl, Methyldecyl Siloxane

The above components are hazardous as defined in 29 CFR 1910.1200.

4. FIRST AID MEASURES

Eye:	Immediately flush with water.
Skin:	Remove from skin and wash thoroughly with soap and water or waterless cleanser. Get medical attention if irritation or other ill effects develop or persist.
Inhalation:	No first aid should be needed.
Oral:	No first aid should be needed.
Notes to Physician:	Treat according to person's condition and specifics of exposure.

5. FIRE FIGHTING MEASURES

Flash Point:	Not applicable.
Autoignition Temperature:	Not determined.
Flammability Limits in Air:	Not determined.
Extinguishing Media:	On large fires use dry chemical, foam or water spray. On small fires use carbon dioxide (CO ₂), dry chemical or water spray. Water can be used to cool fire exposed containers.
Fire Fighting Measures:	Self-contained breathing apparatus and protective clothing should be worn in fighting large fires involving chemicals. Use water spray to keep fire exposed containers cool. Determine the need to evacuate or isolate the area according to your local emergency plan.
Unusual Fire Hazards:	None.

6. ACCIDENTAL RELEASE MEASURES

DOW CORNING(R) TC-5021 THERMALLY CONDUCTIVE COMPOUND

Containment/Clean up: Observe all personal protection equipment recommendations described in Sections 5 and 8. Wipe up or scrape up and contain for salvage or disposal. Materials in contact with water, moisture, acids or bases have the potential to generate hydrogen gas. Recovered material should be stored in a vented container. Clean area as appropriate since spilled materials, even in small quantities, may present a slip hazard. Final cleaning may require use of steam, solvents or detergents. Dispose of saturated absorbant or cleaning materials appropriately, since spontaneous heating may occur. Local, state and federal laws and regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which federal, state and local laws and regulations are applicable. Sections 13 and 15 of this MSDS provide information regarding certain federal and state requirements.

Note: See section 8 for Personal Protective Equipment for Spills. Call (989) 496-5900, if additional information is required.

7. HANDLING AND STORAGE

Use with adequate ventilation. Avoid eye contact. Avoid breathing vapor. Keep container closed.

Product may evolve minute quantities of flammable hydrogen gas which can accumulate. Adequately ventilate to maintain vapors well below flammability limits and exposure guidelines. Do not repackage. Do not store in glass containers which may shatter due to pressure build up. Clogged container vents may increase pressure build up. Keep container closed and store away from water or moisture.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION**Component Exposure Limits**

There are no components with workplace exposure limits.

Engineering Controls

Local Ventilation: Recommended.
General Ventilation: Recommended.

Personal Protective Equipment for Routine Handling

Eyes: Use proper protection - safety glasses as a minimum.
Skin: Washing at mealtime and end of shift is adequate.
Suitable Gloves: Butyl Rubber. Neoprene Rubber(R). Nitrile Rubber.
Inhalation: No respiratory protection should be needed.

DOW CORNING(R) TC-5021 THERMALLY CONDUCTIVE COMPOUND

Suitable Respirator: None should be needed.

Personal Protective Equipment for Spills

Eyes: Use full face respirator.

Skin: Washing at mealtime and end of shift is adequate.

Inhalation/Suitable Respirator: No respiratory protection should be needed.

Precautionary Measures: Avoid eye contact. Avoid breathing vapor. Keep container closed. Use reasonable care.

Note: These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical Form: Grease
Color: Gray
Odor: Slight odor
Specific Gravity @ 25°C: 3.4
Viscosity: Not determined.
Freezing/Melting Point: Not determined.
Boiling Point: Not determined.
Vapor Pressure @ 25°C: Not determined.
Vapor Density: Not determined.
Solubility in Water: Not determined.
pH: Not determined.
Volatile Content: Not determined.
Flash Point: Not applicable.
Autoignition Temperature: Not determined.
Flammability Limits in Air: Not determined.

Note: The above information is not intended for use in preparing product specifications. Contact Dow Corning before writing specifications.

10. STABILITY AND REACTIVITY

Chemical Stability: Stable.

Hazardous Polymerization: Hazardous polymerization will not occur.

Conditions to Avoid: None.

Materials to Avoid: Oxidizing material can cause a reaction.

Hazardous Decomposition Products

DOW CORNING(R) TC-5021 THERMALLY CONDUCTIVE COMPOUND

Thermal breakdown of this product during fire or very high heat conditions may evolve the following decomposition products: Carbon oxides and traces of incompletely burned carbon compounds. Silicon dioxide. Formaldehyde. Hydrogen. Metal oxides.

11. TOXICOLOGICAL INFORMATION**Component Toxicology Information**

Inhalation of fumes may result in metal fume fever, a flu-like illness with symptoms of metallic taste, fever and chills, aches, chest tightness, and cough.

This material contains zinc oxide. Zinc oxide produced adverse developmental effects when fed to rats at 200 mg/kg/day for 21 days prior to mating and throughout pregnancy. However, no adverse effects were observed at a dose of 100 mg/kg/day for the same duration.

Special Hazard Information on Components

No known applicable information.

12. ECOLOGICAL INFORMATION**Environmental Fate and Distribution**

Complete information is not yet available.

Environmental Effects

Complete information is not yet available.

Fate and Effects in Waste Water Treatment Plants

Complete information is not yet available.

Ecotoxicity Classification Criteria

Hazard Parameters (LC50 or EC50)	High	Medium	Low
Acute Aquatic Toxicity (mg/L)	<=1	>1 and <=100	>100
Acute Terrestrial Toxicity	<=100	>100 and <= 2000	>2000

This table is adapted from "Environmental Toxicology and Risk Assessment", ASTM STP 1179, p.34, 1993.

This table can be used to classify the ecotoxicity of this product when ecotoxicity data is listed above. Please read the other information presented in the section concerning the overall ecological safety of this material.

13. DISPOSAL CONSIDERATIONS

DOW CORNING(R) TC-5021 THERMALLY CONDUCTIVE COMPOUND**RCRA Hazard Class (40 CFR 261)**

When a decision is made to discard this material, as received, is it classified as a hazardous waste? Yes

Characteristic Waste:

Reactive: D003

State or local laws may impose additional regulatory requirements regarding disposal. Call (989) 496-6315, if additional information is required.

14. TRANSPORT INFORMATION**DOT Road Shipment Information (49 CFR 172.101)**

Not subject to DOT.

Ocean Shipment (IMDG)

Not subject to IMDG code.

Air Shipment (IATA)

Not subject to IATA regulations.

Call Dow Corning Transportation, (989) 496-8577, if additional information is required.

15. REGULATORY INFORMATION

Contents of this MSDS comply with the OSHA Hazard Communication Standard 29 CFR 1910.1200.

TSCA Status: All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

The United States Environmental Protection Agency (USEPA) has established a Significant New Use Rule (SNUR) for the proprietary metal oxide in this product at 40 CFR 721.10044. For further assistance, contact the Regulatory Compliance Department of Dow Corning Corporation.

EPA SARA Title III Chemical Listings**Section 302 Extremely Hazardous Substances (40 CFR 355):**

None.

Section 304 CERCLA Hazardous Substances (40 CFR 302):

None.

Section 311/312 Hazard Class (40 CFR 370):

DOW CORNING(R) TC-5021 THERMALLY CONDUCTIVE COMPOUND

Acute: No
 Chronic: No
 Fire: No
 Pressure: No
 Reactive: Yes

Section 313 Toxic Chemicals (40 CFR 372):

None present or none present in regulated quantities.

Note: Chemicals are listed under the 313 Toxic Chemicals section only if they meet or exceed a reporting threshold.

Supplemental State Compliance Information**California**

Warning: This product contains the following chemical(s) listed by the State of California under the Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65) as being known to cause cancer, birth defects or other reproductive harm.

None known.

Massachusetts

No ingredient regulated by MA Right-to-Know Law present.

New Jersey

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
NJ TSRN 14962700-626 9P	> 60.0	Metal oxide
NJ TSRN 14962700-653 0P	15.0 - 40.0	Treated oxide
134971-32-7	3.0 - 7.0	Dimethyl, Methyldecyl Siloxane

Pennsylvania

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
Trade Secret	> 60.0	Metal oxide
Trade Secret	15.0 - 40.0	Treated oxide
134971-32-7	3.0 - 7.0	Dimethyl, Methyldecyl Siloxane

**DOW CORNING CORPORATION
Material Safety Data Sheet**

Page: 8 of 8

Version: 2.0

Revision Date: 2007/04/30

DOW CORNING(R) TC-5021 THERMALLY CONDUCTIVE COMPOUND**16. OTHER INFORMATION**

Prepared by: Dow Corning Corporation

These data are offered in good faith as typical values and not as product specifications. No warranty, either expressed or implied, is hereby made. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate.

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